1	Application of accelerated shelf-life test (ASLT) procedure for the estimation of the shelf-life of
2	extra virgin olive oils: a validation study
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17 Abstract

18 The shelf-life (SL) estimation of extra virgin olive oil is a timely concern for food producers to comply with the EU regulations throughout product commercialization up to consumption, but also 19 20 to maintain consumer trust in the producers. The application of accelerated shelf-life testing (ASLT) procedures could allow to speed up the process. In this study, three freshly made extra virgin olive 21 oils having increased total polyphenol content (156, 273 and 507 mg/kg) were stored at increasing 22 23 temperatures (25, 40, 50 and 60 ° C) in the dark in glass containers under reduced oxygen content to simulate market storage. The changes of K₂₇₀ and % of pyropheophytin a (PPP) was found to be the 24 best indicators to monitor product behaviour during storage. The rate constants of the changes of K₂₇₀ 25 and %PPP over time showed a temperature dependence that can be described with the Arrhenius 26 model with activation energies (Ea) in the range of 49-65 kJ/mol and 115-122 kJ/mol for K270 and 27 %PPP, respectively. These values confirmed the significantly higher susceptibility of the parameter 28 %PPP to temperature changes during storage, as also demonstrated by the estimated shelf-life values 29 and relevant confidence intervals. Interestingly, the initial quality characteristics of the oils and 30 31 especially the polyphenols content did not affect the temperature dependence of the rate constants of 32 these indexes. It was concluded that %PPP could be used as a "rapid alert" indicator of product performances on the market and K₂₇₀ as indicator to compute the compulsory value of "best before" 33 34 date.

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36 Key words

Accelerated test, Extra virgin olive oil; Polyphenols, Pyropheophytin, Modelling, Shelf-life

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European Regulation on food labelling requires that the majority of packed foods displays a date mark 41 accompanied with indications explaining whether the date signals a threshold in the product's safety 42 ("use by") or its quality ("best before") (Reg. (EU) 1169/2011). The date mark informs consumers 43 but also food chain operations and official controllers about the status of the product. Based on the 44 45 final report "Market study on date marking and other information provided on food labels and food waste prevention" (European Commission, 2018) up to 10% of the 88 million tons of food waste 46 generated annually in the EU are linked to date marking. Considering that waste reduction is one of 47 48 the priority of the EU reported in the "Farm to fork strategy" (European Commission, 2020), the 49 capability for food companies to precisely define the date mark appears not only important to accomplish food law and maintain consumer loyalty but also contribute to the reduction of food 50 51 waste. Recently, EFSA panel on Biological Hazards released a guidance on date marking and related 52 food information subdivided in two parts: the first one develops a risk based approach to be followed by the food business operators (FBO) when deciding the type of date marking and of shelf life to 53 ensure food safety (EFSA, 2020) and the second the risk based approach when deciding the food 54 55 information relating to storage conditions and/or time limits for consumption after pack opening (i.e. 56 secondary shelf life) (EFSA, 2021). In both documents, the main focus is food safety. Besides these 57 documents, in our knowledge, no further indications are available to take decision on date marking for microbiologically stable foods with a long life, such as those undergoing oxidation during storage. 58 59 One high-value shelf stable commodity, for which the procedures for the definition of the "best before date" are highly demanded, is extra virgin olive oil (EVOO). Based on EU Regulation (CEE) 2568/91 60 61 (1991) and following amendments as well as International Olive Oil Council (IOC) trade standard (COI/T.15/NC No 3/ Rev.16/2021) (2021), the oil extracted from olives by mechanical methods must 62 comply with a number of quality indices to be included in the extra virgin category. It is a matter of 63 64 fact that the compliance with these parameters must be guaranteed throughout the product shelf-life

until the reaching of the labelled best before date. The definition of the date marking for this EVOO 65 66 could be commercially critical for producers because the failure in just one of the compulsory quality indicators could lead to the product downgrading in the virgin oil category. This situation could not 67 only cause the possible negative impact on brand reputation but also the possible engagement in food 68 69 frauds. Many of the EVOO quality indicators reported in the food law might sharply change during product storage due to the development of oxidative reactions. Typical examples are peroxide 70 71 number, absorbance values in UV region at 232 and 270 nm (K₂₃₂ and K₂₇₀) and the sensory profile. In the case of EVOO, the SL acceptability limit – that is the value of a selected quality indicator 72 discriminating products that are still acceptable for the consumption from those no longer 73 74 unacceptable (Manzocco, 2016) - is compulsory defined and it is the quality index among those listed 75 in the Regulation 2568/91 (1991) firstly reaching the compulsory threshold.

Beside these compulsory indexes, other indicators, mainly related to oil freshness profile, such as phenols, tocopherols and pigments content, are generally monitored during product storage to evaluate product quality changes. However, since mandatory limits for these parameters have not been yet established, they cannot be considered as shelf life indicators usable to take decisions on the *"best before date"* to be reported on EVOO labels.

81 Company managers dealing with shelf-life of EVOO are looking for accurate and easily applicable 82 tools allowing to predict the EVOO shelf life in the shorter possible time and take decisions on date 83 marking. In this context the application of real time shelf life testing, during which the conditions suffered by the product mimic those experienced by the product on the shelf, is not profitable (Nicoli, 84 85 2020). The application of an accelerated shelf-life testing (ASLT) procedure is thus frequently proposed to speed up the shelf-life assessment process (Nicoli, 2020, Calligaris et al., 2019). If 86 87 properly applied, ASLT procedure allows the estimation of the product shelf-life under the storage conditions usually experienced by the product on the market by modelling data acquired under 88 89 accelerated storage conditions. Temperature is surely the most common accelerating factor used in 90 ASLT and the shelf life at the interested temperature is predicted by using the Arrhenius equation that

finally can be regarded as shelf life predictive model (Calligaris et al., 2019, Labuza & Schmidl, 91 92 1985). The Arrhenius equation has been successfully used to estimate the temperature dependence of oxidation rate for different product categories (Calligaris et al., 2016). However, the successful 93 application of the Arrhenius model requires that food is able to withstand the increase in temperature 94 without causing the changes in the reaction pathway. As stated by Frankel (2005), the use of 95 temperatures higher than 60 °C is questionable since responsible for the selection of different 96 97 oxidation pathways. Samples develop excessive level of rancidity which are not relevant to what happens under normal storage conditions. Similarly, when temperature causes oil phase transitions, 98 the Arrhenius behaviour is no longer expected to be fulfilled (Calligaris et al., 2016). 99

100 Surprisingly, the ASLT approach based on temperature as accelerating factor and Arrhenius model as predictive tool has been scarcely considered for EVOO, even thought different literature studies 101 focused on the development of prediction models applicable for EVOO shelf-life, as reviewed by Li 102 103 and Wang (2018). In these studies, the changes of many indexes are frequently studied contemporarily during storage without applying a kinetic study. It should be pointed out that not all 104 the reported experiments can be listed as shelf-life studies, but only as stability tests since SL is not 105 associated to the reaching of compulsory acceptability limits. Moreover, the variety of environmental 106 107 (e.g. temperature, light) and packaging conditions (packaging material, oxygen concentration) 108 considered in these studies further hinders a correct assessment of shelf life and a comparison among published data. 109

Recently, Conte et al. (2020) applied the ASLT approach to obtain a shelf life prediction model of EVOO packed in closed amber glass containers with reduced headspace, simulating commercial storage. It was demonstrated that the K_{270} can be considered the best early shelf-life indicator among compulsory quality indexes applicable in ASLT. In fact, this was the sole compulsory quality index showing a good rate temperature dependence during storage fulfilling the well-known Arrhenius equation (Eq. 2).

The ASLT approach has been also efficaciously applied by Macebo-Campos et al. (2008, 2022) to 116 study the quality evolution of EVOO stored in open amber glass containers at increasing temperatures 117 from 25 to 60 °C. Also in this case, mathematical modelling based on the Arrhenius equation have 118 been developed to predict product shelf life and K₂₃₂ has been selected as the best shelf-life index. It 119 120 should be pointed out that, being the EVOO containers open during storage, these studies deal with the computation of the secondary shelf life – defined as the shelf life of the product once opened 121 122 (Nicoli and Calligaris, 2019)- rather than primary shelf life. Thus, the diversity in the critical indicator proposed in literature can be mainly attributed to the packaging conditions adopted during the test 123 (open vs closed containers), evidencing once again the critical role of oxygen concentration in the 124 125 headspace in determining the oxidation pathways and rate (Iqdiam et al., 2020).

126 Interestingly, some other Authors (Aparicio-ruiz et al., 20012, 2014 and 2017; Conte et al., 2020) recognised the formation of pyropheophytins as a possible indicator to be used in ASLT to predict 127 128 product freshness. Pyropheophytins in olive oil are formed due to degradations of chlorophyll pigments and this reaction begins soon after the oil is extracted. The chlorophyll pigments break down 129 due to a process that involves the decarbomethoxylation of chlorophyll and pheophytins to form 130 pyropheophytins (Gertz & Fiebig, 2006). Being EVOO freshness recognised by FBO as well as by 131 consumers as a parameter of paramount importance to maintain highest standard levels on the market, 132 133 the limit of 17% of phyropheophytin (%PPP) has been proposed to guarantee product quality as well as some trade standards (Standards Australia, 2011; CFDA, 2016). Being the formation of 134 phyropheophytin more susceptible to temperature than K_{270} , the reaching of %PPP critical limit is 135 136 expected to occur earlier as compared to other compulsory indicators associated to oxidation (Aparicio-Ruis et al., 2014; Conte et al., 2020). Thus, this index, even though not listed as shelf life 137 indicator, could be regarded as an early indicator of oil quality change, just a sort of "a rapid alert" 138 advising that EVOO is approaching the end of compulsory shelf-life. Thus, in the case of EVOO two 139 different "lives" of the product could be defined: a "high-quality life" (SL_{HQ}) defined as the length of 140

time needed to reach the acceptability limit for the freshness indicator and a "compulsory shelf-life
(SL_C)" associated with to the time needed to reach the compulsory acceptability limit.

In main aim of this study was the validation of the previously developed ASLT methodology for the 143 prediction of EVOO shelf-life by considering three freshly made extra virgin olive oils with different 144 compositional characteristics. This is because there is the need to understand the SL computation 145 variability as well as the possible effect of initial oil quality characteristics. In particular, oils with 146 147 three different initial level of polyphenols (156, 273, 507 mg/kg) were stored at temperatures from 25 to 60 °C and selected quality indexes (K₂₃₂, K₂₇₀, polyphenol content, tocopherol content and 148 %PPP) were monitored. After conventional kinetic modelling, a statistical bootstrap procedure was 149 150 applied for the first time to estimate the shelf-life uncertainties. It is a matter of fact that different 151 sources of uncertainties (intrinsic variability of the food product, analytical methodology and mathematical modelling) could affect the final shelf-life value begetting a wide confidential interval. 152 153 Its computation may be challenging from a mathematical point of view and is generally not performed in the available literature on the same topic. The possibility to estimate the product shelf life and the 154 relevant confidential interval appears particularly interesting in an attempt to develop predictive tools 155 for food companies. 156

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- 158 2. Material and methods
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- 160 2.1 Materials

161 2.1.1 Chemicals

Acetone, acetonitrile, isopropanol, ethanol, methanol and *n*-hexane (all HPLC grade) were purchased from Sigma–Aldrich (Milano, Italia). Water was purified with a Milli-Q system (Millipore, Bedford, MA, USA). All other reagents were of analytical grade. Tocopherol (α , β + γ and δ -tocopherols), phenolic compounds (syringic acid, tyrosol and hydroxytyrosol) and chlorophyll A standards were purchased from Sigma–Aldrich Milano, Italia.

168 2.1.2 Olive oil samples

EVOO (Olea europaea L.) samples were kindly provided by three different Italian producers. 169 Samples were selected based on their initial total polyphenols content from about 156 (a sample) to 170 273 (b sample) and 507 mg/kg (c sample). Each of the three sample was part of a homogeneous batch 171 of the product produced in 2019 just after harvesting and packed within one month after EVOO 172 173 production. Aliquots of 250 mL of the EVOO samples were packed into glass bottles with metal cap, made of polytetrafluoroethylene (PTFE) as internal septum, and with 2 cm of headspace, mimicking 174 the commercial conditions. A total of 40 bottles for each type of EVOO was considered for each 175 176 storage condition.

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178 2.2 Storage conditions

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Samples were stored in incubators (FTC 90I Refrigerated Incubator, Monza, Italy) at the following controlled temperatures 25, 40, 50 and 60 °C, under dark for up to 300 days. At different lengths of time during storage, one bottle of each oil was taken from the selected incubator and subjected to analytical determinations. The sampling plan was not fixed in advance, but defined after obtaining analytical results. This is due to the different oxidation kinetics expected as storage temperature increased.

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187 2.3 Analytical determinations

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189 2.3.1 Fatty acids composition

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In order to determine fatty acid composition (%), the methyl-esters were prepared according to theIOC method (International Olive Council, 2017) and analysed by Thermo Trace 1300 gas

193	chromatograph equipped with a FID detector and an auto-sampler. A fused silica column, SP-2330
194	(60 m length \times 0.32 mm i.d. \times 0.20 μm film thickness), was used. Helium was employed as carrier
195	gas, with a flow through the column of 1 ml/min. The temperatures of the injector (split) and detector
196	(FID) were both set at 250 °C. An injection volume of 1 μ l was used. The operating conditions were
197	as follows: oven temperature was held at 165 °C for 5 min, then increased by 3°C min ⁻¹ to 210 °C
198	and held for 10 min. Split ratio was 1:50. Results were expressed as percentage of relative area.
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200	2.3.2 Total phenolic compounds
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202	The determination of total amount of phenolic compounds was obtained using the official IOC
203	method (International Olive Council, 2017).
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205	2.3.3 Tocopherols
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207	UHPLC analysis was realized using a Shimadzu Nexera (Shimadzu, Kyoto, Japan) coupled with the
208	same components used for polyphenols analysis and a fluorescence detector RF-20Axs with double

acquisition channels and a 12 μ L cell. The detector was set at 296 nm and 325 nm for exciting and emission wavelengths, respectively. Oil samples were diluted in 2-propanol for reaching a 100 mg/mL concentration and 1 μ L injected on the column as a compromise between sensibility and column capacity.

The chromatographic separation was performed following the procedure already reported elsewhere (Lucci et al., 2020). Briefly, an Agilent Eclipse PAH column (1.8 μ m particle size, 4.6 x 50 mm) was used under isocratic conditions with solvent A (methanol) and B (acetonitrile) in the ratio 60/40 (v/v) and a total flow of 600 μ L min⁻¹. The oven temperature was set to 30 °C. The injected volume for each sample was 1 μ L. Tocopherols were quantified using a calibration curve for δ , β + Υ and α respectively in the range 0.05–100 ng injected on the column with R² values higher than 0.999.

220 2.3.4 Pyropheophytin a

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Pyropheophytin a was measured using method ISO 29841:2009 (2009). Pigments were isolated by 222 used an SPE SiOH column 6 mL/1 g (Chromabond Macherey-Nagel GmbH & Co, Düren, Germany) 223 using firstly 10 mL of a petroleum ether/ethyl ether solution in the ratio 90:10 (v/v) for the elution of 224 225 non-polar compounds and then 10 mL of acetone as elution solvent for chlorophylls fraction. The eluate was then analysed by reverse-phase Spherisorb ODS2 C18 HPLC column and the separated 226 components were monitored at 410 nm using a photometric detector. The results were expressed as 227 228 relative proportions (pyropheophytin a, %PPP) of the analyses (pyropheophytin a and pheophytin a and a'), in relation to the sum of pyropheophytin a and pheophytin a+a'. 229 230 231 2.4 Data elaboration 232 2.4.1 Kinetic modelling - step 1 233 Data were elaborated by using a zero-order reaction model and the rate constants values were 234 235 computed from the following equation: 236 $I = kT + I_0$ (1) 237 238 239 where I is the selected indicator, k is the zero-order rate constant, t the storage time in days and I_0 the intercept. No lag phase was detected and only the increasing part of the curves was considered. 240 241 The order of the reaction was evaluated by visual inspection of the plots of I, ln(I) and l/I against

storage time.

Differences between reaction rates at different temperatures and for different EVOOs were evaluated
 comparing regression models with and without temperature and oil effects with ANOVA test.

245 2.4.2. Temperature dependence of the reaction rate - step 2

The relationship between reaction rate and temperature has been separately estimated for each oilaccording to the Arrhenius equation:

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$$k_T = k_0 \exp\left(-\frac{E_a}{RT}\right)$$
(2)

where k_0 is the pre-exponential factor, *R* is the molar gas constant (8.31 J/K/mol) and E_a is the apparent activation energy (J/mol).

251 We used the reparametrized version of the equation

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$$k_T = k_{ref} \exp\left(-\frac{E_a}{R}\left(\frac{1}{T} - \frac{1}{T_{ref}}\right)\right)$$
(3)

where T_{ref} is a reference temperature (318 °K in our case that is the intermediate value in the range of considered temperature). The reparameterization is recommended because it enhances the statistical properties of the estimates of the unknown coefficients (Van Boekel, 2009).

The equation was linearized by applying the logarithm to both sides of the equation and then coefficients k_{ref} and E_a were estimated using linear regression.

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259 2.4.3 Shelf-life prediction - step 3

260 Shelf life (SL) for a given Kelvin temperature T^* was estimated according to

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$$\operatorname{SL}(T^*) = \frac{I_{lim} - I_0}{k_{ref} \exp\left(-\frac{E_a}{R}\left(\frac{1}{T^*} - \frac{1}{T_{ref}}\right)\right)}$$
(4)

where I_{lim} is the acceptability limit for the critical indicator, I_0 is the value of the critical

indicator at time 0 and the quantity in the denominator is the reaction rate at temperature T^*

265 predicted using the Arrhenius equation previously estimated (eq 3).

The quantification of the uncertainty was estimated by using a bootstrap procedure. This term refers to a broad set of resampling techniques widely applied when model complexity makes it difficult to apply standard inferential techniques (Efron & Tibshirani, 1993). In general, bootstrap is based on pseudo-datasets created by resampling with replacement the original observations. In our case, each pseudo-dataset was constructed from regression analysis in step 1 by resampling the residuals of the
 regression. The pseudo-values for the critical indicator were then computed according to:

$$\hat{I}_t = a + k_T t + \hat{\varepsilon} \tag{5}$$

where \hat{l}_t is the pseudo-value of the critical indicator at storage time t and $\hat{\varepsilon}$ is the value of the resampled residual. Step1, step 2 and step 3 were then applied to the pseudo-dataset and the resulting shelf life was stored. The process was iterated 1000 times. It was then used the sequence of pseudoestimates of the shelf life to construct a confidence interval. It was applied the so-called Bias Corrected and accelerated (BCa) confidence interval (Efron, 1987).

278 2.5 Statistical analysis

Data were expressed as the mean of at least two analytical determinations on two replicated samples
and relative standard deviation. All the computations were carried out using R ver. 4.0.3 (R Core
Team (2020 R: A language and environment for statistical computing. R Foundation for Statistical
Computing, Wien, Austria, URL http://www.R-project.org/.). Bootstrap computations were based on
the boot package (Canty, Ripley, 2021. Boot: Bootstrap R (S-Plus) Functions. R package version 1.326.).

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286 **3. Results and discussion**

287 *3.1 Chemical characteristics of oils*

Table 1 shows the main chemical characteristics of the considered oils. As expected, all the samples 288 289 complied with the quality indexes reported by IOC and EU regulation No. 2568/91 (1991). These samples were selected mainly based on their total polyphenol content ranging from the lowest value 290 156 to the highest 507 mg/kg. The majority of EVOOs available on the market falls within this range 291 (López-Huertas et al., 2021, Piscopo et al., 2016). As well known, these differences are associated 292 not only to the olive variety but also to the agronomic and technological variables applied during 293 294 harvesting and processing. Considering tocopherols, the total content was in the range of 225-268 mg/kg, thus not so different. It should be pointed out that, due to the aim of the study, the total 295 polyphenol and tocopherol content was considered in the shelf-life study instead of the concentration 296

of the different compounds belonging to these component families. Observing the indexes referring
to the oxidative status of the samples, in all cases these parameters are well below the Regulation
limits with a limited variability among samples.

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301 3.2 *Changes of the quality indicators during storage*

The changes of some selected quality indicators (peroxide value, K₂₃₂, K₂₇₀, polyphenols, tocopherols, 302 303 and pyropheophytins) were monitored during storage at 25, 40, 50 and 60 °C for increasing time. In agreement with our previous results (Conte et al., 2020), PV, K₂₃₂, polyphenols and tocopherol 304 content did not significantly change during storage at any considered temperatures, never approaching 305 306 the compulsory limit for PV and K₂₃₂ (data not shown). These results confirm that primary oxidation 307 products did not further develop during storage under reduced oxygen content in the headspace of the bottles. This is in agreement with Iqdiam et al. (2020), evidencing the impact of oxygen concentration 308 309 on EVOO oxidation kinetics: as oxygen content decreased the rate of oxidation also decreased. It can be hypothesised that, in our experimental conditions designed to simulate EVOO market storage, the 310 oxygen content resulted the limiting factor to the development of oxidation due to the reduced 311 headspace volume in contact with the product. Thus, under limited oxygen content, the oxidative 312 reactions did not generate additional primary oxidation products, preserving in this way the naturally 313 314 occurring antioxidants. In fact, the content of both polyphenols and tocopherols did not show a significant reduction during storage even at the highest storage temperatures (data not shown). It 315 should be noted that the opposite results were detected by Macebo-Campos et al. (2008 and 2022) 316 when considering EVOO stored in open containers. In these studies, PV and K₂₃₂ significantly 317 increased in concomitance with the decrease of polyphenol and tocopherol contents. The comparison 318 319 of literature results with those here described clearly highlighted the importance of the simulation of the storage conditions under which shelf-life would be predicted. When oxygen is not the limiting 320 factor, oxidation proceeds in its propagation step accumulating peroxides and involving polyphenols 321 322 and tocopherols in the oxidation pathway.

Moving to the formation of secondary oxidation products, the K_{270} showed a progressive increase during the storage (**Figure 1 a, b, c**). As expected, the rate of K_{270} changes also increased as storage temperature also increased. This result seems to indicate that secondary oxidation products are formed by the decomposition of primary oxidation products already present in the oil at bottling time.

Finally, the changes of the content of pyropheophytin a during storage at 25, 40, 50, and 60 °C were also monitored (**Figure 2 a, b, c**). As previously mentioned, despite no compulsory indications are available for this parameter in the Regulations on EVOO, some Authors (Aparicio-Ruiz et al., 2014, 2017) as well as some trade standard (Standards Australia, 2011; CDFA, 2016) proposed this parameter as freshness indicator. In agreement with previous results (Conte et al., 2020), a linear increase of this index was observed as a function of time, before a steady state was reached. It is also well evident the temperature dependence of the changes of this parameter.

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335 *3.3 Data modelling*

The kinetics of the changes of K₂₇₀ and %PPP were modelled by using a pseudo zero reaction order and apparent zero-order rate constants were computed by linear regression analysis. Results of the kinetic analysis were reported in **Table 2** along with the relevant standard error and the coefficient of determination. In all cases, the selected reaction order well described the evolution of the selected indexes (R²> 0.80; p < 0.05). The reaction rates at different temperatures are significantly different both for K₂₇₀ (p<0.001) and for %PPP (p<0.001) as well as the temperature evolution of reaction rates was significantly different among the three EVOO (p<0.001 in both cases).

To study the temperature dependence of K_{270} and %PPP, the values of *k* reported in **Table 2** were analysed according to the reparametrized Arrhenius model (eq.4). **Table 3** shows the acquired results. In all cases, the Arrhenius behaviour was fulfilled in the entire range of temperatures considered (R^2 > 0.97, p < 0.05) and the relevant E_a values were calculated (**Table 3**). It can be noted that the E_a relevant to %PPP resulted significantly higher and almost double than those obtained for K_{270} , confirming the highest temperature sensitivity of this index in comparison to the formation of

secondary oxidation products. This result is in agreement with those previously reported by Conte et 349 350 al. (2020) and Aparicio-Ruiz et al. (2010, 2012, 2014) suggesting that the changes of temperature during EVOO storage causes a higher acceleration of chlorophyll and pheophytins degradation rate 351 as compared to the formation of secondary oxidations products. On the other hand, the E_a values of 352 K₂₇₀ are consistent with those present in literature moving from 60 to 76 kJ/mol (Conte et al., 2020, 353 Mancebo-Campos et al., 2008). Based on these data, it should be stressed that %PPP resulted an early 354 355 indicator of product freshness and can be considered like a "rapid alert" that compulsory limits could be reached in short time. 356

It should be also noted that the E_a values of both indexes obtained by considering the different oils were comparable despite the different initial polyphenol content. This result suggests that the polyphenol content cannot be use as convenient parameter to predict product stability during storage, in agreement with previously described results highlighting that polyphenols probably did not intervene during the formation of secondary oxidation products or the degradation of pigments, remaining constant during storage of the oil under dark and reduced oxygen content.

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364 *3.4 Shelf-life estimation*

In the final part of the research, the estimated Arrhenius equations were used as predictive tools to estimate EVOO shelf-life at temperatures below 60 °C. To this aim, the acceptability limits were chosen equal to 0.22 for K_{270} , being the threshold value for the EVOO category (Regulation 2568/91, 1991), and 17% for %PPP as limit reported in the Australian trade standard (Standards Australia, 2011). The following equations were used to compute the product compulsory SL (SL_c) and the highquality life (SL_{HQ}):

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$$SL_C = \frac{I_{\rm lim} - I_0}{k_T}$$
 (6) for K₂₇₀

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$$SL_{HQ} = \frac{I_0 - I_{\lim}}{k_T}$$
 (7) for %PPP

where I_0 is the initial value of the selected index, I_{lim} is the value of the index defined as acceptability limit and k_{T} the rate constant at the temperature at which the SL would be defined. Considering I_0 , it should be noted that in the further calculations the experimental value was used (data reported in **Table 1**) instead of the calculated value of the intercept of Eq (1). Regarding the *k* values in Eq. (6) and (7), they were computed by using the Arrhenius equations reported in **Table 3** inserting the value of the temperature of interest.

The estimated shelf lives, together to the bootstrap confidence intervals, for the three EVOOs were 381 382 computed at different temperatures from 20 to 60 °C (Table 4 and 5). In this contest, the 383 quantification of the uncertainty of the estimate is quite complex for two reasons: i) uncertainty from the first linear regression (Eq 1) does not propagate to the second regression that is the reparametrized 384 385 Arrhenius model (Eq 3) (indeed predicted values from the first linear regression are used as fixed quantities in the second linear regression); ii) the relationship between shelf life and the parameters 386 of the second linear regression is highly non-linear, and only approximate results can be obtained 387 with error propagation formulas. For these reasons we decided to apply a bootstrap procedure. By 388 applying this procedure, it is possible to obtain a mean value of SL and an estimation of the variability 389 390 of the SL value. This variability is generally quite high at the actual storage conditions but allows to obtain an estimation of what could happen during the commercial storage of the product to predict if 391 392 the best before date reported on the label would be appropriated.

The SL_c estimates at 25 °C moved from around 686 days to 870 days and the SL_{HQ} from 341 to 432 days considering %PPP. Based on the EU regulation (1991), it is expected that all the selected oil will not overcome the compulsory acceptability limit before the expected shelf life of 18 months (540 days) at 25 °C. However, possible temperature fluctuation over 30 °C during storage could significantly impact product shelf life, reducing shelf-life value below the 18 months "best before" 398 date. It can be also noted that SL_C values resulted in any case strictly dependent on the initial value 399 of K_{270} highlighting the importance of monitoring this parameter at the bottling time.

Considering the parameter % PPP as early freshness indicator (Gertz & Fiebig, 2006, Aparicio-Ruiz, 2012 and 2014; Conte et al., 2020), the SL_{HQ} predicted by using %PPP resulted significantly shorter than that calculated by considering K_{270} and in all cases shorter than 18 months. It should be remembered that we used 17 %PPP as acceptability limit reported on some trade standard (Standards Australia, 2011; CDFA, 2016), but this value is not mandatory and universally accepted and other limits might be applied. In any case, this index remains a precocious indicator of product quality changes being its temperature dependence much higher than that of the K_{270} , based on E_a values.

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408 **4.** Conclusions

The results here reported confirmed the feasibility of the ASLT methodology to predict the shelf-life 409 410 of EVOOs by using K₂₇₀ as the best quality indicator for the estimation of the best before date. At the same time, %PPP resulted a valuable predictive index of product freshness useful to compute a so 411 called high-quality shelf life (SL_{HQ}) of the product. Moreover, the % PPP can be regarded as a "rapid 412 allert" advising that compulsory limits could be reached in short time. This is due to the higher 413 sensitiveness to temperature changes of %PPP than K₂₇₀, as demonstrated by the E_a values ranging 414 415 from 115 to 122 kJ/mol and 49 to 65 kJ/mol, respectively. These E_a values clearly highlighted the different effect of temperature on the kinetics of the two indexes: the increase of 10 °C of temperature 416 caused the approximate halving of the shelf life for the first index, while the same temperature 417 418 increases led to a four times reduction of the shelf life for the second one. However, it should be said that a point of discussion on the use of %PPP in shelf life studies for the scientific community but 419 420 also business operators is the value of the %PPP acceptability limit to be used.

421 Considering that neither primary oxidation products nor antioxidant content significantly changed 422 during storage, these chemical characteristics of the fresh produced oils resulted not critical in 423 determining the temperature dependence of the changes of both selected indexes and thus the final

424	shelf life value for EVOO stored under dark and reduced oxygen content. Finally, it should be added
425	that based on the acquired results, the ASLT methodology can be applied also to estimate the shelf
426	life of other vegetables oils or lipid containing foods. To this task, the open issues to be investigated
427	are the availability of acceptability limits to be applied to estimate product shelf life as well as the
428	understanding of the temperature dependence of the oxidation rate depending on the lipid phase
429	composition.
430	
431	Abbreviations used
432	ASLT, accelerated shelf-life testing; Ea, activation energies; PPP, pypropheophytin A; Ea, activation
433	energies; EVOO, extra virgin olive oil; SL, shelf-life
434	
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437	
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441	
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Figure captions

- **Figure 1.** Changes of K₂₇₀ of extra virgin olive oils containing increasing polyphenol content (a:156,
- 532 b: 273 and c: 507 mg/kg) and stored at 25, 40, 50 and 60 °C
- **Figure 2.** Changes of %PPP of extra virgin olive oils containing increasing polyphenols content
- 534 (a:156, b: 273 and c: 507 mg/kg) and stored at 25, 40, 50 and 60 °C.

- - -

556	Table 1. Initial values of official quality parameters and fatty acid composition of samples used for
557	the development of shelf-life predictive model and its validation.

Qualitative Characteristics	a	b	c
PV (meqO ₂ /kg)	7.5±0.3	5.3±0.5	4.0±0.5
K ₂₃₂ (e _x , 1%, 1cm)	1.82±0.05	1.74±0.05	1.78±0.08
K ₂₇₀ (ex, 1%, 1cm)	0.11±0.03	0.11±0.01	0.15±0.02
Total Polyphenols (mg/kg)	156.2±8.9	273.4±3.7	507.3±7.8
Total Tocopherols (mg/kg)	284±4	245±2	268±2
Fatty Acids %			
Palmitic acid (16:0)	12.8	<mark>11.4</mark>	<mark>9.3</mark>
Stearic acid (18:0)	<mark>1.7</mark>	<mark>1.7</mark>	<mark>2.4</mark>
Oleic acid (18:1 w9)	<mark>72.1</mark>	<mark>77.1</mark>	<mark>79.2</mark>
Vaccenic acid (C18:1 w7)	<mark>2.7</mark>	<mark>1.8</mark>	1.0
Linoleic acid (18:2)	<mark>8.0</mark>	<mark>5.9</mark>	<mark>6.1</mark>
Linolenic acid (18:3)	<mark>0.5</mark>	<mark>0.5</mark>	<mark>0.6</mark>
Others	<mark>2.2</mark>	<mark>1.5</mark>	<mark>1.3</mark>

560	Table 2. Apparent zero-order reaction rate (estimate \pm SE) of K ₂₇₀ and %PPP of EVOO stored at 25,
561	40, 50 and 60 °C having increasing polyphenol content (156, 273 and 507 mg/kg)

	Temperature	V		0/ DDD			
Polyphenol	(°C)	K 270		/ / / / /			
content		k270	R ²	<i>k</i> _{PPP}	R ²		
mg/kg		(D.O.day ⁻¹ ·10 ⁻³)		(%PPP day ⁻¹)			
	25	0.12±0.01	0.96	0.033±0.002	0.98		
156	40	0.44±0.01	0.99	0.297±0.026	0.94		
	50	1.21±0.04	0.99	2.275±0.185	0.98		
	60	1.83±0.08	0.99	4.616±0.598	0.94		
	25	0.14±0.03	0.88	0.027±0.001	0.99		
273	40	0.40±0.02	0.99	0.344±0.019	0.98		
	50	0.80 ± 0.06	0.96	1.925±0.259	0.95		
	60	1.04±0.10	0.91	3.801±0.702	0.94		
	25	0.12±0.03	0.80	0.035±0.001	0.99		
507	40	0.26±0.03	0.93	0.332±0.023	0.97		
	50	0.86±0.08	0.94	1.694±0.242	0.92		
	60	1.59±0.08	0.98	4.231±0.811	0.93		

Table 3. Activation energy (E_a) and pre-exponential factor (estimate \pm SE) of K₂₇₀ and %PPP in the three EVOO samples analysed.

Polyphenols			_	- 2
content	Index	$E_a(kJ/mol)$	log	\mathbf{R}^2
mg/kg				
156	K ₂₇₀	66.07±5.38	-7.30±0.09	0.99
	%PPP	121.60±11.47	-0.31±0.18	0.98
273	K ₂₇₀	49.29±4.87	-7.57±0.08	0.98
	%PPP	120.90±11.31	-0.42±0.18	0.98
507	K ₂₇₀	63.91±7.94	-7.57±7.94	0.97
	%PPP	115.43±6.19	-0.37±0.10	0.99

568

Table 4. Compulsory shelf-life (SL_C) estimated data in days considering K270 as SL index.

	Polyphenols content in oil								
	1	56 mg/k	g	2	273 mg/k	g	507 mg/kg		
				Predic	cted SL _C	(days)			
Storage temperature (°C)	orage Lower limit perature Mean Upper limit		Mean	Lower limit	Upper limit	Mean	Lower limit	Uppe	
20	1371	1114	1847	1048	776	1536	1064	745	1653
25	870	734	1113	747	578	1026	686	515	986
30	561	487	681	538	438	694	448	357	600
40	243	224	270	288	259	332	199	173	233
50	111	104	116	160	149	173	93	85	103
60	53	48	58	92	82	106	46	40	54

Table 5. High-quality shelf-life (SL_{HQ}) estimated data in days considering %PPP as SL index.

	Polyphenols content in oil									
	1	156 mg/k	g	2	273 mg/kg			507 mg/kg		
	Predicted SL _{HQ} (days)									
Storage temperature	Mean	Lower	Upper	Mean	Lower	Upper	Mean	Lower	Upper	
(°C)		limit	limit		limit	limit		limit	limit	
20	788	632	1050	1200	785	2260	956	708	1447	
25	341	283	428	522	366	856	432	339	614	
30	152	131	181	234	178	346	200	166	266	
40	33	29	36	51	42	61	46	41	55	
50	8	7	9	12	11	14	12	10	14	
60	2	1	2	3	2	4	3	3	4	



Storage time (days)



